

TRAILER, MAINTENANCE, 1/2 TON, 2 WHEELED AUST  
FITTING OF PLATE, INSTRUCTION

## MISCELLANEOUS INSTRUCTION

## Introduction

1. This instruction details the fitting of an instruction plate to the drawbar of the trailer.

## General

2. **Stores Required.** To be demanded through normal supply channels.

Item	DSN	Designation	Qty per Equip
1.	9905-66-056-3980	PLATE, INSTRUCTION, copper alloy, inscribed 'CAUTION THIS TRAILER IS NOT TO BE LOADED IN EXCESS OF ITS AUTHORIZED CES', 4 in lg by 2.250 in w by 0.048 in thk	1

3. **Fitting.** To fit the plate to the drawbar in the position indicated by Fig 1, proceed as follows:
  - a. Remove all paint from the drawbar in the area where the plate is to be fitted. Using emery cloth rub the area until thoroughly clean.
  - b. Clean the reverse side of the instruction plate in a similar manner.
  - c. Using 8040-66-017-1902 'Araldite 113', apply a coating of the mixture to the drawbar and to the reverse side of the instruction plate.
  - d. Fit the plate in position and ensure it does not move by securing it to the drawbar with string. Allow the adhesive to cure overnight.
  - e. When cured, remove the string and paint the exposed areas of the drawbar in accordance with WKSP B 700. Ensure that no paint covers any part of the caution plate.

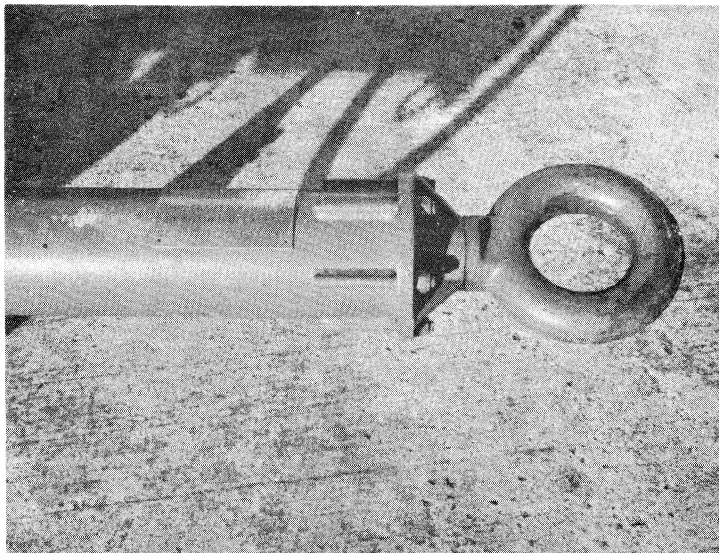


FIG 1 -- LOCATION OF INSTRUCTION PLATE

END